DYNACOOL ST

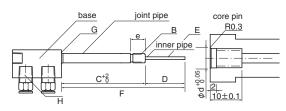
DIECASTING DIE PARTS



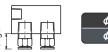
Our narrowest pipes can cool any pins.

We can produce any size of pipes for any pins!

You can take inside pipe out when detent plug is taken off!



Size of one touch fitting



Unit: mm

One touch fitting: Please write No need = 0 for $\phi 4$ fitting = 1 for $\phi 6$ fitting = 2

length from base

\$\phi 4 \text{ joint} \quad \text{about 11.0}

\$\phi 6 \text{ joint} \quad \text{about 13.0}

* This fitting made by PISCO

Unit: mm

Feature

We can ship with one touch tube fitting.

material base : SUS303Max pressure : 1.5Mpa

fitting : SUS304 O ring : JIS 4 Type D (heat resistant 200°C)

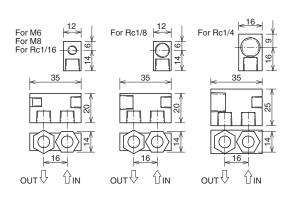
bubbler : SUS304

LIST A

		screw type						O-ring type
type	size	joint pipe						joint pipe
		size	O.D.(φ)	bore(φ)	(e)	length of screw	φd	O-ring
ST (square)	1	M6	6.0	3.0	10	8	6.2	SS4.5
	2	M8	8.0	4.0	10	8	8.2	SS6.5
	3	Rc1/16	8.0	4.0	tolerance 4	7	_	_
	4	Rc1/8	10.5	5.7	tolerance 4	10	_	_
	(5)	Rc1/4	13.8	7.8	tolerance 6	10	_	_

ST base (Square Base)

Stainless steel made. Hose direction is fixed.



LIST B Unit: mm inner pipe size $O.D.(\phi)$ bore (ϕ) 1.0 0.75 2 1.2 0.9 3 1.5 1.2 4 1.8 1.4 (5) 2.0 1.6 2.2 1.8 7 2.4 2.0 8 3.0 2.6 9 3.8

Order system Please choose size and type for A \sim H. Order Number DC -A: Base type ······ Please choose ST B: Tap size · · · · · · · · Please choose type from LIST A C: Length of joint pipe Please write optional size. Please write optional size. Please choose O.D. from LIST B F: Total length (Length under neck) · · · · · · · · · · Please write size of C + D. G: Weld Please write No weld = 0 Need weld = 1

DYNACOOL OT

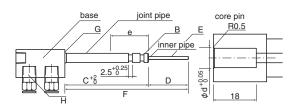
DIECASTING DIE PARTS



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Size of one touch fitting

φ4 j φ6 j

length from base

\$\phi 4 \text{ joint} \quad \text{about 11.0}

\$\phi 6 \text{ joint} \quad \text{about 13.0}

* This fitting made by PISCO

Feature

We can ship with one touch tube fitting.

material base : SUS303Max pressure : 1.5Mpa

fitting : SUS304 O ring : JIS 4 Type D (heat resistant 200°C)

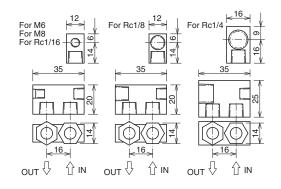
bubbler : SUS304

LIST A

								Unit: mm
type	size	screw type						O-ring type
		joint pipe						joint pipe
		size	O.D.(φ)	bore(φ)	(e)	length of screw	φd	O-ring
OT (square)	6	φ6.0	6.0	3.0	18	_	6.3	S4
	7	ϕ 8.0	8.0	4.0	18	_	8.2	S6
	(8)	<i>φ</i> 10.0	10.0	5.0	18	_	10.0	P7

OT base (Square Base)

Stainless steel Hose direction is fixed.



LIST B Unit: mm inner pipe O.D. (ϕ) bore (ϕ) size 1.0 0.75 (1) 2 1.2 0.9 (3) 1.5 1.2 **(4)** 1.8 1.4 2.0 (5) 1.6 2.2 1.8 (6) 2.4 2.0 7 3.0 2.6 (8) 9 4.2 3.8

Order system Please choose si	ize and type below for A \sim H.					
Order Number DC - A - B -	C - D - E - F - G - H					
A: Base type ·····	Please choose OT					
B: Tap size · · · · · · · · · · · · · · · · · · ·	Please choose sign from LIST A					
C: Length of joint pipe · · · · · · · · · · · · · · · · · · ·	Please write optional size.					
D: Length of inner pipe · · · · · · · · · · · · · · · · · · ·	Please write optional size.					
E: Diameter of inner pipe	Please choose O.D. from LIST B					
F: Total length (Length under neck) · · · · · · ·	Please write size of C + D.					
G: Weld	Please write No weld =0 weld =1					
H: Choose the fitting ·····	One touch fitting: Please write No need =0 for ϕ 4 fitting=1 for ϕ 6 fitting =2					